

TECHNICAL INFORMATION

PROCESSING PROBLEMS AND POSSIBLE CAUSES

PROBLEM	CAUSE / REASON											
	Too little water	Too much water	Filling height too low	Wrong RPM	Wrong weight setting	Wrong media composition	Media too large	Wrong compound	Too little compound	Media glazed over	Parts oily	Too many parts in machine
Mass does not move properly		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>					<input type="checkbox"/>	<input type="checkbox"/>	
Work bowl does not start to vibrate			<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>					<input type="checkbox"/>	<input type="checkbox"/>	
Parts float on top of the media	<input type="checkbox"/>			<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>					
Parts are damaged or bent	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>		<input checked="" type="checkbox"/>					<input type="checkbox"/>
Surfaces gets impinged			<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input checked="" type="checkbox"/>
Surfaces is too rough				<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			
Parts stick together	<input type="checkbox"/>						<input type="checkbox"/> *	<input checked="" type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	
Not enough metal removal		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	
Too much foam								<input checked="" type="checkbox"/>	<input type="checkbox"/>			
Parts become dark								<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Parts are not clean	<input type="checkbox"/>							<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Parts are stained	<input checked="" type="checkbox"/>							<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Parts corrode		<input type="checkbox"/>						<input type="checkbox"/>	<input checked="" type="checkbox"/>			

Possible cause

Most possible cause

* Most possible cause and use ATK non stick anti-adhesion powder to prevent parts form sticking or use TT machine